

BOLLINGER

ATELIER

1/15/14

Hi Jen,

Here is the high estimate for Roxy Paine's NODE with 304 stainless steel. I am confident we won't exceed these numbers as there is still a lot to hone down.

1. Materials max: 304 Stainless steel from James Duva Inc.....	\$100,000.00*
*material shipping/handling included	
2. Labor max	\$400,000.00*
*structural engineering included	
3. Legal/Admin.....	\$30,000.00*
*licensing, insurance, documentation included	
4. Shipping.....	\$14,000.00*
*craning, insurance, loading, and handling included	
Total cost not to exceed.....	\$544,000.00

We will likely be under 500K, but again, this is a high ballpark. If have any questions let me know and I hope this helps the next step.

Best,

Charles Orme
Production Manager
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Note by SFAC staff, Jennifer Lovvorn: If the project were to be made with 316 grade stainless, the costs for materials and labor would be higher with the new total being approximately \$600,000. The decision to use 304 versus 316 will be made once engineering and a metallurgy study is complete.